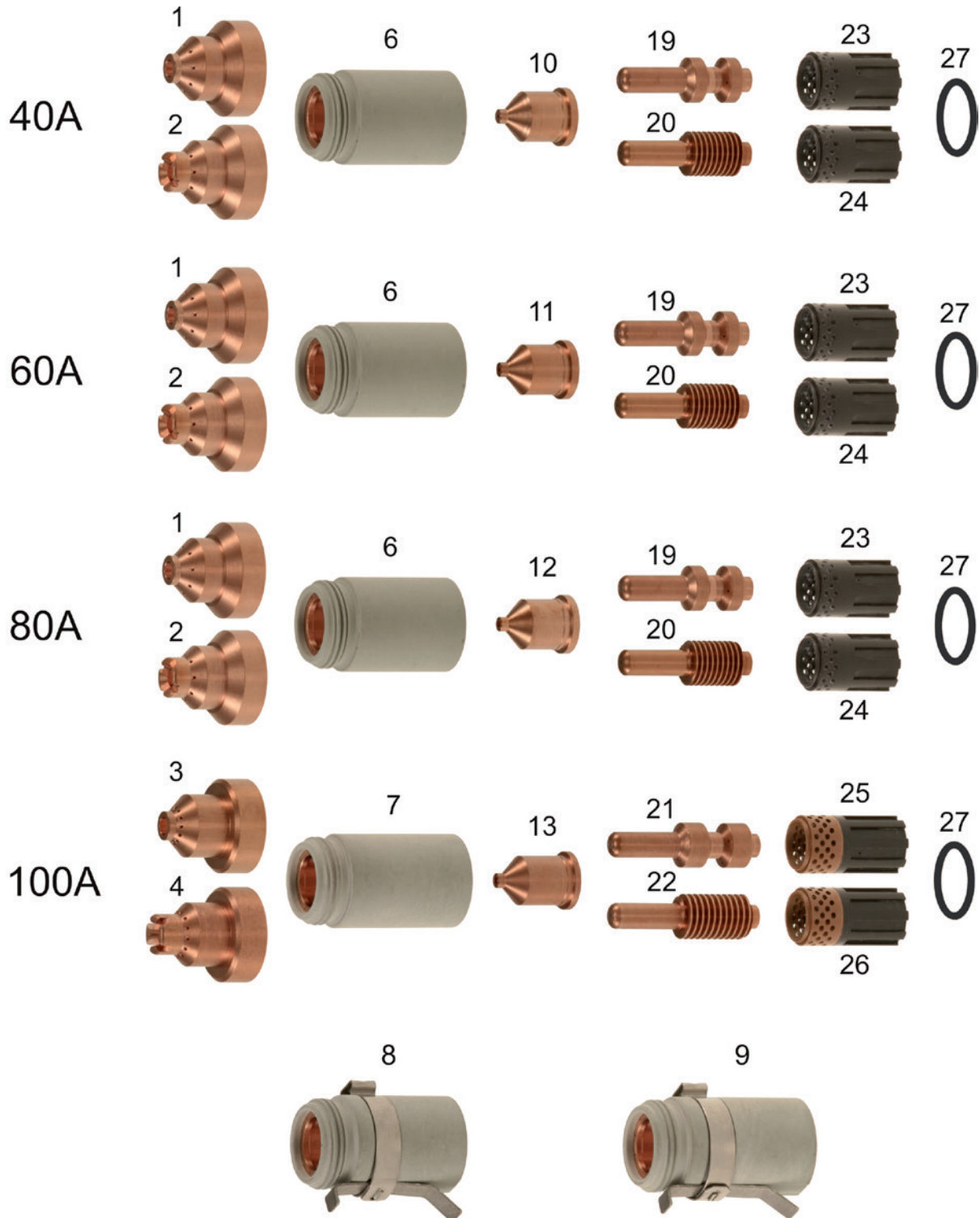


REPLACEMENT PARTS SUITABLE FOR
HYPERTHERM[®]

POWERMAX 1000[®]/POWERMAX 1250[®]/POWERMAX 1650[®]
T60[®]/T60M[®], T80[®]/T80M[®], T100[®]/T100M[®] shielded



HYPERTHERM[®], Powermax1000[®]/Powermax1250[®]/Powermax1650[®]/PowermaxT60[®]/PowermaxT60M[®], PowermaxT80[®]/PowermaxT80M[®], Powermax T100[®]/PowermaxT100M[®], FineCut[®] are the Registered Trademarks of HYPERTHERM, Inc.

REPLACEMENT PARTS SUITABLE FOR
HYPERTHERM®

**POWERMAX 1000®/POWERMAX 1250®/POWERMAX 1650®
T60®/T60M®, T80®/T80M®, T100®/T100M® shielded**

Item	Part No.	Ref. No.	Description	Std. Pkg	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-9831**	120930-UR	Shield 40A/60A/80A	1	13.	T-8892	220011	Nozzle 100A	1
2.	T-9830**	120929-UR	Shield 40A/60A/80A	1	19.	T-4454**	120926-UR	Electrode 40A/60A/80A	5
3.	T-9832**	220047-UR	Shield 100A	1	20.	T-8401	120926	Electrode 40A/60A/80A	5
4.	T-9833**	220065-UR	Shield 100A	1	21.	T-4455**	220037-UR	Electrode 100A	5
6.	T-9880**	120928-UR	Retaining Cap 40A/60A/80A	1	22.	T-8872	220037	Electrode 100A	5
7.	T-9881**	220048-UR	Retaining Cap 100A	1	23.	T-4456**	120925-UR	Swirl Ring 40A/60A/80A	1
8.	T-10244**	220061-UR	Retaining Cap, Ohmic 40A/60A/80A	1	24.	T-8400	120925	Swirl Ring 40A/60A/80A	1
9.	T-10245**	220206-UR	Retaining Cap, Ohmic 100A	1	25.	T-4457**	220051-UR	Swirl Ring 100A	1
10.	T-3891	120932	Nozzle 40A	1	26.	T-9923	220051	Swirl Ring 100A	1
11.	T-8405	120931	Nozzle 60A	1	27.	T-4510	058519	O-Ring	1
12.	T-3890	120927	Nozzle 80A	1					

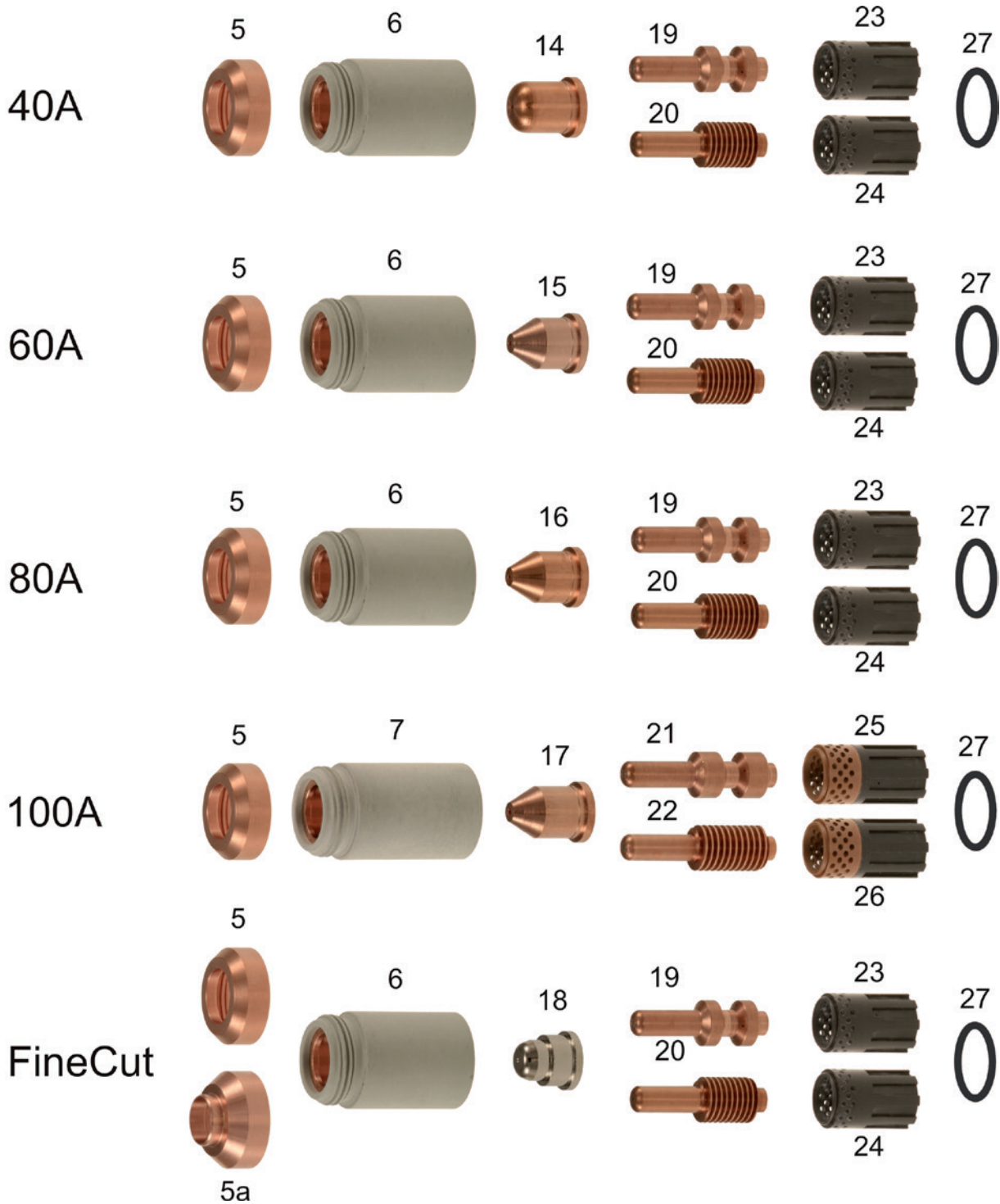
** A UNIQUE DESIGN WHICH ENHANCES PERFORMANCE AND DIFFERS FROM OEM DESIGNS

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REPLACEMENT PARTS SUITABLE FOR
HYPERTHERM[®]

POWERMAX 1000[®]/POWERMAX 1250[®]/POWERMAX 1650[®]
T60[®]/T60M[®], T80[®]/T80M[®], T100[®]/T100M[®]unshielded



HYPERTHERM[®], Powermax1000[®]/Powermax1250[®]/Powermax1650[®]/PowermaxT60[®]/PowermaxT60M[®], PowermaxT80[®]/PowermaxT80M[®],Powermax T100[®]/
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REPLACEMENT PARTS SUITABLE FOR
HYPERTHERM®

**POWERMAX 1000®/POWERMAX 1250®/POWERMAX 1650®
T60®/T60M®, T80®/T80M®, T100®/T100M®unshielded**

Item	Part No.	Ref. No.	Description	Std. Pkg	Item	Part No.	Ref. No.	Description	Std. Pkg.
5.	T-4188	120979	Deflector 40A/60A/80A/100A	1	19.	T-4454**	120926-UR	Electrode 40A/60A/80A	5
5.a	T-10410*	220325 OEM	Deflector, CE 40A FineCut®	1	20.	T-8401	120926	Electrode	5
6.	T-9880**	120928-UR	Retaining Cap 40A/60A/80A	1	21.	T-4455**	220037-UR	Electrode 100A	5
7.	T-9881**	220048-UR	Retaining Cap 100A	1	22.	T-8872	220037	Electrode 100A	5
14.	T-3889	220006	Nozzle 40A Extended	1	23.	T-4456**	120925-UR	Swirl Ring 40A/60A/80A	1
15.	T-4572	220007	Nozzle 60A Extended	1	24.	T-8400	120925	Swirl Ring 40A/60A/80A	1
16.	T-3892	120980	Nozzle 80A Extended	1	25.	T-4457**	220051-UR	Swirl Ring 100A	1
17.	T-4190	220064	Nozzle 100A Extended	1	26.	T-9923	220051	Swirl Ring 100A	1
18.	T-9998	220329	Nozzle 40A FineCut®	1	27.	T-4510	058519	O-Ring	1

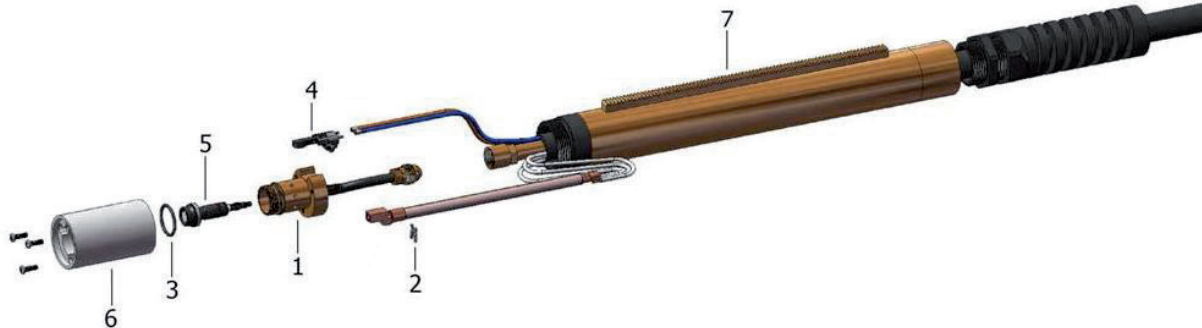
** A UNIQUE DESIGN WHICH ENHANCES PERFORMANCE AND DIFFERS FROM OEM DESIGNS

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REPLACEMENT PARTS SUITABLE FOR
HYPERTHERM[®]

POWERMAX 1000[®]/**POWERMAX 1250**[®]
T60M[®]/**T80M**[®] machine torch



Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-10319**	128640-UR	T60M [®] /T80M [®] Torch Body Kit (Incl. items:2,3,5)	1	5.	T-10253**	128521-UR	T60 [®] , T80 [®] /T60M [®] , T80M [®] Torch Head Repair Kit	1
2.	T-10237*	027889 OEM	Retaining Clip	1	6.	PT-12161**	128643-UR	Torch Mounting Sleeve Replacement Kit With Screws	1
3.	T-4510	058519	O-Ring	1	7.	T-12159	128710	Torch Positioning Sleeve	1
4.	T-10615**	128639-UR	TMT Cap-off Sensor Replacement Kit With Screws	1	NS	T-10845	T-10845	T80M [®] Torch Body + Cap Sensor	1

POWERMAX 1000[®]/**POWERMAX 1250**[®]
T60[®]/**T80**[®] hand torch



Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-10281**	128564-UR	T60 [®] /T80 [®] Torch Body Kit (Incl. items:2,3,5)	1	7.	T-10849	T-10849	Trigger Switch	1
2.	T-10237*	027889 OEM	Retaining Clip	1	NS	T-10838	T-10838	T60 [®] /T80 [®] /T100 [®] Handle Repl. Assy	1
3.	T-4510	058519	O-Ring	1	NS	T-10839	T-10839	T60 [®] /T80 [®] Torch Handle Repl. Assy	1
4.	T-10615*	128639-UR	TMT Cap-off Sensor Replacement Kit With Screws	1	NS	T-10846	T-10846	T80 [®] Torch Body + Cap Sensor	1
5.	T-10253**	128521-UR	T60 [®] , T80 [®] /T60M [®] , T80M [®] Torch Head Repair Kit	1	NS	T-10849	T-10849	Trigger Assy With Microswitch	1
6.	T-10623**	128644-UR	TMT Handle Kit With Screws	1					

**A UNIQUE DESIGN WHICH ENHANCES PERFORMANCE AND DIFFERS FROM OEM DESIGNS

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REPLACEMENT PARTS SUITABLE FOR
HYPERTHERM®

POWERMAX 1650®
T100M® machine torch



Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-10446**	128754-UR	T100M® Torch Body Kit (Incl. items: 2, 3, 5)	1	5.	T-10473	128768-UR	T100®/T100M® Torch Head Repair Kit	1
2.	T-10237*	027889 OEM	Retaining Clip	1	6.	PT-12161**	128643-UR	Torch Mounting Sleeve Replacement Kit With Screws	1
3.	T-4510	058519	O-Ring	1	7.	T-12159	128710	Torch Positioning Sleeve	1
4.	T-10615**	128639-UR	TMT Cap-off Sensor Replacement Kit With Screws	1	NS	T-10847	T-10847	T100M® Torch Body + Cap Sensor	1

POWERMAX 1650®
T100® hand torch



Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-10444**	128767-UR	T100® Torch Body Kit (Incl. items: 2, 3, 5)	1	7.	T-10849	T-10849	Trigger Switch	1
2.	T-10237*	027889 OEM	Retaining Clip	1	NS	T-10838	T-10838	T60®/T80®/T100® Handle Repl. Assy	1
3.	T-4510	058519	O-Ring	1	NS	T-10840	T-10840	T100® Torch Handle Repl. Assy	1
4.	T-10615**	128639-UR	TMT Cap-off Sensor Replacement Kit With Screws	1	NS	T-10848	T-10848	T100® Torch Body + Cap Sensor	1
5.	T-10473**	128768-UR	T100®/T100M® Torch Head Repair Kit	1	NS	T-10849	T-10849	Trigger Assy With Microswitch	1
6.	T-10623**	128644-UR	TMT Handle Kit With Screws	1					

**A UNIQUE DESIGN WHICH ENHANCES PERFORMANCE AND DIFFERS FROM OEM DESIGNS

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